



**Quality Operating Guidelines  
Customer Ingredient Specification**

**TITLE: DICED BLUEBERRY flavored BERRYFUSIONS® FRUITS**

**UPC 94682**

**DATE: 01 MARCH 2018**

**SUPERSEDES: 04 SEPT 2015**

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**PRODUCT DESCRIPTION:**

DICED BLUEBERRY flavored BERRYFUSIONS® FRUITS are produced by infusing a sucrose syrup with grape and blueberry juice concentrates into sliced superior grade cranberries, prepared from sound, mature berries of the commonly cultivated cranberry plant (Genus/species – *Vaccinium macrocarpon*), until a specific equilibrium Brix range is reached. The product is then dried to moisture specification, lightly sprayed with oil and sliced through a slicer. The process conforms to all provisions of the Food, Drug and Cosmetic Act.

SPECIFICATIONS	TOLERANCE	METHOD
Moisture	8% - 12%	Karl Fischer
Retained on ¼" (6mm) mesh screen	49% maximum	Rotap, 10 minutes
Thru US #8 screen	3% maximum	
Oil	1.0% maximum	Hexane Extraction
Color	Typical deep blue appearance	Visual
Flavor and Odor	Typical fruity flavor with no off flavors or odors	Sensory
Foreign Material (non-cranberry plant origin)	None	Direct count
Insect Contamination	None	
Harmless Extraneous Plant Material: stems/leaves	2 maximum per 25 lb (11.34 kg)	
<b>MICROBIOLOGICAL:</b>		
Yeast	<100 cfu/g	Microbiological methods as described by the Association of Official Analytical Chemists (AOAC), American Public Health Association (APHA), NCh, or BAM (Bacteriological Analytical Manual, FDA)
Mold	<100 cfu/g	
Aerobic Plate Count	<500 cfu/g	

**PACKAGING**

Enclosed in a non-sealed 2 mil high density polybag inside a corrugated box with tamper evident tape.

Net weight: 25 lbs (11.34 kg)

**LABELING**

All containers shall bear the following information: name of product including UPC, ingredients, net contents, manufacture date (month/day/year) and/or lot number, best before date (day/month/year), Kosher- O.U., Halal – crescent M, Ocean Spray® name and address.

**INGREDIENT STATEMENT**

Cranberries, sugar, grape juice concentrate, blueberry juice concentrate, sunflower oil.

**STORAGE RECOMMENDATIONS**

Store in a cool, dry atmosphere not to exceed 65°F (18°C).

**EXPECTED SHELF-LIFE**

24 months @ <65°F (18°C).

OCEAN SPRAY® WARRANTS ONLY THAT **DICED BLUEBERRY flavored BERRYFUSIONS®**  
**FRUITS** SOLD SHALL CONFORM TO THESE SPECIFICATIONS. ALL OTHER WARRANTIES,  
EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTIES OF MERCHANTABILITY OR  
FITNESS, ARE EXCLUDED.