



**Quality Operating Guidelines
Customer Ingredient Specification**

TITLE: DICED RASPBERRY flavored BERRYFUSIONS® FRUITS

UPC 94594

DATE: 01 MARCH 2018

SUPERSEDES: 03 DEC 10

PAGE: 1 OF 2

PRODUCT DESCRIPTION:

DICED RASPBERRY flavored BERRYFUSIONS® FRUITS are produced by infusing sucrose syrup into sliced superior grade cranberries, prepared from sound, mature berries of the commonly cultivated cranberry plant (Genus/species - *Vaccinium macrocarpon*), until a specific equilibrium Brix range is reached. The product is then dried to moisture specification and lightly sprayed with oil, topically flavored and sliced through a slicer. The process conforms to all provisions of the Food, Drug and Cosmetic Act.

SPECIFICATIONS	TOLERANCE	METHOD
Moisture	8% - 12%	Karl Fischer
Retained on 1/4" mesh screen	49% maximum	Rotap, 1 minute
Thru US #8 screen	3% maximum	
Oil	1.0% maximum	Hexane Extraction
Color	Typical red appearance	Visual
Flavor and odor	Typical raspberry flavor with no off flavors or odors	Sensory
Foreign Material (non-cranberry plant origin)	None	Direct count
Insect Contamination	None	
Harmless Extraneous Plant Material: stems/leaves	2 maximum per 25 lb (11.34 kg)	
MICROBIOLOGICAL:		
Yeast	<100 cfu/g	Microbiological methods as described by the Association of Official Analytical Chemists (AOAC), American Public Health Association (APHA), NCh, or BAM (Bacteriological Analytical Manual, FDA)
Mold	<100 cfu/g	
Aerobic Plate Count	<500 cfu/g	

Ocean Spray Cranberries Ingredient Technology Group
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 Telephone: 508-946-1000

PACKAGING

Enclosed in a non-sealed 2 mil high-density polybag inside a corrugated box with tamper evident security tape.

Net weight: 25 lbs. (11.34 kg)

LABELING

All containers shall bear the following information: name of product including UPC, ingredients, net contents, manufacture date (month/day/year) and/or lot number, best before date (day/month/year) Kosher - O.U., Halal - crescent M, Ocean Spray® name and address.

INGREDIENT STATEMENT

Cranberries, sugar, natural flavor, sunflower oil.

STORAGE RECOMMENDATIONS

Store in a cool, dry atmosphere not to exceed 65°F (18°C).

EXPECTED SHELF-LIFE

24 months @ < 65°F (18°C).

OCEAN SPRAY® WARRANTS ONLY THAT **DICED RASPBERRY flavored BERRYFUSIONS® FRUITS**, SOLD SHALL CONFORM TO THESE SPECIFICATIONS. ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTIES OF MERCHANTABILITY OR FITNESS, ARE EXCLUDED.